



1010 FLATTENING ADDITIVE TECHNICAL DATA SHEET

THIS IS THE PAINT | THIS IS THE SYSTEM | THIS IS i.COLOR.

1010 FLATTENING ADDITIVE

PRODUCT DESCRIPTION:

1010 Flattening Additive is used to convert Single Stage Intermix and Factory Color into a variety of gloss levels depending on your project demands. You can achieve 25%, 50% and 75% gloss quickly and easily with 1010 Flattener.

****SPECIAL INSTRUCTIONS FOR REDUCTION****

****FLATTENING ADDITIVE MUST BE ADDED TO COLOR BEFORE CATALIZATION****

MIXING DIRECTIONS:



25% GLOSS

STEP 1 MIX:

1 PART 1100 or 1400 Series Paint
1 PART 1010 Flattening Additive

50% GLOSS

STEP 1 MIX:

2 PART 1100 or 1400 Series Paint
1 PART 1010 Flattening Additive

75% GLOSS

STEP 1 MIX:

3 PART 1100 or 1400 Series Paint
1 PART 1010 Flattening Additive



STEP 2 MIX:

4 PARTS 1100 Series Paint
1 PART 1020 Catalyst
1 PART 1070 Zero VOC Reducer

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Refer to iColor 1100 & 1400 Series Technical Data Sheets & MSDS for further information.

FOR INDUSTRY USE ONLY

Read MSDS Before Use

1010 Flattening Additive must be blended with other components before the product can be used. Any mixture of the components will have the hazards of all the components. Before opening the packages, read all warning labels and material safety data sheets. Follow all precautions. This material is designed for application by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: iColor products are not recommended for use in temperatures below 65°F. Using iColor products below these temperatures will effect dry times and product performance characteristics.