

1. Identification

Product identifier	FLATTENING ADDITIVE	
Other means of identification		
Product Code	ICO.1010-4	
Recommended use	Automotive Refinish Single-Stage Coating	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	iColor Coatings	
Address	P. O. Box 24631 West Palm Beach, Florida 33416 United States	
Telephone	General Assistance	844-216-1837
E-mail	info@icolorcoatings.com	
Contact person	SDS Coordinator	
Emergency phone number	CHEMTREC	800-424-9300

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Acute toxicity, inhalation	Category 3
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation. Toxic if inhaled. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Not available.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.
Supplemental information	88.14% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl acetate		79-20-9	40 to <50
silica, amorphous gel		112926-00-8	10 to <20
2-Butoxyethyl acetate		112-07-2	1 to <5
2-Heptanone		110-43-0	1 to <5
n-butyl acetate		123-86-4	1 to <5
Other components below reportable levels			20 to <30

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-Heptanone (CAS 110-43-0)	PEL	465 mg/m ³
Methyl acetate (CAS 79-20-9)	PEL	100 ppm 610 mg/m ³
n-butyl acetate (CAS 123-86-4)	PEL	200 ppm 710 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
		150 ppm

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
silica, amorphous gel (CAS 112926-00-8)	TWA	0.8 mg/m ³
		20 mppcf

US. ACGIH Threshold Limit Values

Components	Type	Value
2-Butoxyethyl acetate (CAS 112-07-2)	TWA	20 ppm
2-Heptanone (CAS 110-43-0)	TWA	50 ppm
Methyl acetate (CAS 79-20-9)	STEL	250 ppm
	TWA	200 ppm
n-butyl acetate (CAS 123-86-4)	STEL	200 ppm
	TWA	150 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-Butoxyethyl acetate (CAS 112-07-2)	TWA	33 mg/m ³
		5 ppm
2-Heptanone (CAS 110-43-0)	TWA	465 mg/m ³
		100 ppm
Methyl acetate (CAS 79-20-9)	STEL	760 mg/m ³
	TWA	250 ppm
		610 mg/m ³
		200 ppm
n-butyl acetate (CAS 123-86-4)	STEL	950 mg/m ³
	TWA	200 ppm
		710 mg/m ³
		150 ppm
silica, amorphous gel (CAS 112926-00-8)	TWA	6 mg/m ³

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Translucent
Odor	Solvent.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-144.4 °F (-98 °C) estimated
Initial boiling point and boiling range	134.24 °F (56.8 °C) estimated
Flash point	14.0 °F (-10.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	3.1 % estimated
Flammability limit - upper (%)	16 % estimated
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	203.74 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	850 °F (454.44 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.64 lbs/gal
Flammability class	Flammable IB estimated
Percent volatile	69.83 %
Specific gravity	1.04
VOC	1.1 lbs/gal Material 2.8 lbs/gal Regulatory 134 g/l Material 337 g/l Regulatory

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Nitrates. Fluorine. Chlorine.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Toxic if inhaled. May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact Causes skin irritation.
Eye contact Causes serious eye irritation.
Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Headache. May cause drowsiness and dizziness. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Toxic if inhaled. Narcotic effects.

Components	Species	Test Results
2-Butoxyethyl acetate (CAS 112-07-2)		
Acute		
Dermal		
LD50	Rabbit	1500 mg/kg
Oral		
LD50	Rat	2400 mg/kg
2-Heptanone (CAS 110-43-0)		
Acute		
Dermal		
LD50	Rabbit	12600 mg/kg
Oral		
LD50	Mouse	730 mg/kg
	Rat	1.67 g/kg
Methyl acetate (CAS 79-20-9)		
Acute		
Oral		
LD50	Rabbit	3.7 g/kg
n-butyl acetate (CAS 123-86-4)		
Acute		
Inhalation		
LC50	Wistar rat	160 mg/l, 4 Hours
Oral		
LD50	Rat	14000 mg/kg
silica, amorphous gel (CAS 112926-00-8)		
Acute		
Oral		
LD50	Mouse	> 15000 mg/kg
	Rat	> 22500 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.
Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

silica, amorphous gel (CAS 112926-00-8) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
2-Heptanone (CAS 110-43-0)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 126 - 137 mg/l, 96 hours
Methyl acetate (CAS 79-20-9)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 295 - 348 mg/l, 96 hours
n-butyl acetate (CAS 123-86-4)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 17 - 19 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-Heptanone	1.98
Methyl acetate	0.18
n-butyl acetate	1.78

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1263

UN proper shipping name Paint, Paint Related Material
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group II
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions IB2, T7, TP1, TP8, TP28
Packaging exceptions 150
Packaging non bulk 202
Packaging bulk 242

IATA

UN number UN1263
UN proper shipping name Paint, Paint Related Material
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards No.
ERG Code 3H
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed.
Cargo aircraft only Allowed.

IMDG

UN number UN1263
UN proper shipping name Paint, Paint Related Material
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-E, S-E
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT





15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

2-Butoxyethyl acetate (CAS 112-07-2) Listed.
Methyl acetate (CAS 79-20-9) Listed.
n-butyl acetate (CAS 123-86-4) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
2-Butoxyethyl acetate	112-07-2	1 to <5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

2-Butoxyethyl acetate (CAS 112-07-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

2-Butoxyethyl acetate (CAS 112-07-2)

US. Massachusetts RTK - Substance List

2-Heptanone (CAS 110-43-0)
Methyl acetate (CAS 79-20-9)
n-butyl acetate (CAS 123-86-4)
silica, amorphous gel (CAS 112926-00-8)

US. New Jersey Worker and Community Right-to-Know Act

2-Butoxyethyl acetate (CAS 112-07-2)
2-Heptanone (CAS 110-43-0)

Methyl acetate (CAS 79-20-9)
n-butyl acetate (CAS 123-86-4)
silica, amorphous gel (CAS 112926-00-8)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Butoxyethyl acetate (CAS 112-07-2)
2-Heptanone (CAS 110-43-0)
Methyl acetate (CAS 79-20-9)
n-butyl acetate (CAS 123-86-4)

US. Rhode Island RTK

2-Butoxyethyl acetate (CAS 112-07-2)
n-butyl acetate (CAS 123-86-4)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Developmental toxin

1-Methyl-2-pyrrolidinone (CAS 872-50-4) Listed: June 15, 2001

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-08-2015
Version #	01
HMIS® ratings	Health: 3 Flammability: 3 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 3 Instability: 0

Disclaimer
The information in the sheet was written based on the best knowledge and experience currently available. THE INFORMATION CONTAINED HEREIN IS BASED ON DATA BELIEVED TO BE RELIABLE AND THE MANUFACTURER DISCLAIMS ANY LIABILITY INCURRED FROM THE USE OR RELIANCE UPON THE SAME. THE INFORMATION GIVEN IS DESIGNED ONLY AS A GUIDANCE FOR SAFE HANDLING, USE, PROCESSING, STORAGE, TRANSPORTATION, DISPOSAL AND RELEASE AND IS NOT TO BE CONSIDERED A WARRANTY OR QUALITY SPECIFICATION. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This safety information is not a license to use this material as claimed by any patents of third parties. The user alone must finally determine whether a contemplated use of this material will infringe any such patents, and for obtaining any required licenses.

Revision Information
Product and Company Identification: Product and Company Identification
Physical & Chemical Properties: Multiple Properties
Physical and chemical properties: Color
Physical and chemical properties: Odor